

AMENDMENTS TO THE CLAIMS

Listing of Claims:

1-57. (Canceled)

58. (Currently Amended) The method of ~~claim 57~~ claim 74 wherein the flexible jacket covering and cylinder base cover are stitched along their edges.

59. (Currently Amended) The method of ~~claim 57~~ claim 74 further comprising adhering the flexible jacket covering to the cylinder base cover prior to delivering the anti-marking cover to the end user.

60. (Currently Amended) The method of ~~claim 59~~ claim 74, wherein the flexible jacket covering and cylinder base cover are stitched and adhered along their edges.

61. (Previously Presented) The method of claim 60 wherein the edges of the flexible jacket covering are bonded by the adhesive such that fraying thereof is minimized.

62. (Currently Amended) The method of ~~claim 57~~ claim 74 wherein the fixed amount of movement is effective to provide anti-marking support and transfer of processed substrates during printing operations.

63. (Currently Amended) The method of ~~claim 57~~ claim 74 wherein the fixed amount of movement is from about 1/16 to about 4 inches in the weft direction and from about 1/32 to about 1 inch in the warp direction.

64. (Currently Amended) The method of ~~claim 57~~ claim 74 wherein the fixed amount of movement is such that an end play of the flexible jacket covering relative to the cylinder base cover is about equal on a cylinder gripper end and a cylinder tail end of the anti-marking cover.

65. (Currently Amended) The method of ~~claim 57~~ claim 74 wherein the flexible jacket covering is centered circumferentially as well as longitudinally upon installation of the anti-marking cover on the transfer cylinder.
66. (Currently Amended) The method of ~~claim 57~~ claim 74 wherein the fixed amount of movement accounts for tightening of the flexible jacket covering upon installation of the anti-marking cover on the transfer cylinder.
67. (Currently Amended) The method of ~~claim 57~~ claim 74 wherein the fixed amount of movement accounts for a reduction in relative movement in the west direction between the flexible jacket covering and the cylinder base cover upon installation of the anti-marking cover on the transfer cylinder.
68. (Previously Presented) The method of claim 64 wherein the flexible jacket covering further comprises alignment stripes running in the warp direction, and the amount of end play is about equal to the distance between the alignment stripes.
69. (Previously Presented) The method of claim 68 wherein the amount of end play is about $\frac{3}{4}$ inch.
70. (Currently Amended) The method of ~~claim 57~~ claim 74, wherein the cylinder base cover comprises a film.
71. (Previously Presented) The method of claim 70, wherein the film further comprises a fluoropolymer coating on a polymer layer and the coating faces the flexible jacket covering.
- 72-73. (Canceled)
74. (Currently Amended) The A method of claim 72 manufacturing an anti-marking cover for a transfer cylinder in a rotary printing press, comprising:

providing a cylinder base cover;
providing a flexible jacket covering of a defined size with respect to the
cylinder base cover;
attaching the jacket covering to the base cover where the location of the
attaching on the jacket covering and on the base cover combined with the size of the
flexible jacket covering with respect to the base cover defines a fixed amount of
movement of unattached portions of the flexible jacket covering relative to the
cylinder base cover, wherein the attaching is not releasable attaching; and
delivering the attached anti-marking cover to the end user after the attaching
is completed which further comprising using two means of attaching substantially along
the same attachment points on the jacket covering and the base cover.

75. (Previously Presented) The method of claim 74, wherein the flexible jacket covering and cylinder base cover are attached along their edges.

76-77. (Canceled).

78. (Currently Amended) A method of manufacturing an anti-marking cover for a transfer cylinder in a rotary printing press, comprising:

- (a) providing a cylinder base cover sized to fit the transfer cylinder;
- (b) providing a flexible jacket covering sized about equal to or slightly larger than the cylinder base cover;
- (c) attaching stitching a first edge of the flexible jacket covering to a corresponding first edge of the cylinder base cover;
- (d) adjusting the amount of movement of the flexible jacket covering relative to the cylinder base cover in a first direction;

- (e) attaching stitching a second edge of the flexible jacket covering to a corresponding second edge of the cylinder base cover;
- (f) attaching stitching a third edge of the flexible jacket covering to a corresponding third edge of the cylinder base cover;
- (g) adjusting the amount of movement of the flexible jacket covering relative to the cylinder base cover in a second direction; and
- (h) attaching stitching a fourth edge of the flexible jacket covering to a corresponding fourth edge of the cylinder base cover.

79. (Previously Presented) The method of claim 78 wherein the edges are attached by stitching, adhesive, or both.

80. (Previously Presented) The method of claim 78 wherein the first and second edges are opposite one another and wherein the third and fourth edges are opposite one another.

81-83. (Canceled)

84. (Currently Amended) The A method of claim 81 manufacturing an anti-marking cover for a transfer cylinder in a rotary printing press, comprising:

- (a) providing a cylinder base cover sized to fit the transfer cylinder;
- (b) providing a flexible jacket covering sized about equal to or slightly larger than the cylinder base cover;
- (c) applying adhesive strips to the edges of the cylinder base cover; and
- (d) attaching the edges of the flexible jacket covering to the edges of the cylinder base cover via the adhesive strips, wherein step (d) further comprises:
 - (i) attaching a first edge of the flexible jacket covering to a corresponding first edge of the cylinder base cover;

- (ii) adjusting the amount of movement of the flexible jacket covering relative to the cylinder base cover in a first direction;
- (iii) attaching a second edge of the flexible jacket covering to a corresponding second edge of the cylinder base cover;
- (iv) attaching a third edge of the flexible jacket covering to a corresponding third edge of the cylinder base cover;
- (v) adjusting the amount of movement of the flexible jacket covering relative to the cylinder base cover in a second direction; and
- (vi) attaching a fourth edge of the flexible jacket covering to a corresponding fourth edge of the cylinder base cover.

85. (Previously Presented) The method of claim 84 wherein the first and second edges are opposite one another and wherein the third and fourth edges are opposite one another.

86. (Canceled)

87. (Previously Presented) The method of claim 84 further comprising stitching the edges of the flexible jacket covering to the edges of the cylinder base cover.

88. (Currently Amended) ~~An anti-marking cover for a transfer cylinder in a rotary printing press, comprising a flexible jacket covering stitched to a cylinder base cover; The method of claim 78,~~
wherein the cylinder base cover comprises a film;
wherein the stitching penetrates the film in the cylinder base cover; and
wherein the stitching locations on the flexible jacket covering and the cylinder base cover fix the amount of movement of the unattached portions of the flexible jacket covering relative to the cylinder base cover.

89. (Canceled)
90. (Currently Amended) The anti-marking-cover-method of claim 88, further comprising the flexible jacket covering adhered to the cylinder base cover.
91. (Currently Amended) The anti-marking-cover-method of claim 90, wherein the flexible jacket covering and cylinder base cover are stitched and adhered along their edges.
92. (Currently Amended) The anti-marking-cover-method of claim 88, wherein the film comprises a polymer layer.
93. (Currently Amended) The anti-marking-cover of claim 92, wherein the film further comprises a coating on the polymer layer.
94. (Currently Amended) The anti-marking-cover-method of claim 93, wherein the coating faces the flexible jacket covering and further comprises a fluoropolymer.
95. (Currently Amended) The anti-marking-cover-method of claim 88, wherein the flexible jacket covering comprises a fabric, wherein the fabric further comprises cotton, hemp, wool, silk, linen, nylon, rayon, polyester, polyacrylate, polyolefin, polyimide, polyamide, or combinations thereof.
96. (Currently Amended) The anti-marking-cover-method of claim 88, wherein the flexible jacket covering further comprises alignment stripes.
97. (Currently Amended) The anti-marking-cover-method of claim 88, wherein the flexible jacket covering further comprises a fabric having alignment stripes formed from conductive strands.
98. (Currently Amended) ~~An anti-marking cover for a transfer cylinder in a rotary printing press, comprising a flexible jacket covering stitched to a cylinder base cover~~The method of claim 87, wherein the stitching locations on the flexible jacket

covering and the cylinder base cover fix the amount of movement of the flexible jacket covering relative to the cylinder base cover.

99. (Currently Amended) The ~~anti-marking-cover-method~~ of claim 98 wherein the flexible jacket covering and cylinder base cover are stitched along their edges.

100-101. (Canceled)

102. (Currently Amended) The ~~anti-marking-cover-of-claim 101-method-of-claim 84~~ wherein the edges of the flexible jacket covering are bonded by the adhesive such that fraying thereof is minimized.

103. (Currently Amended) The ~~anti-marking-cover-method~~ of claim 98 wherein the fixed amount of movement is effective to provide anti-marking support and transfer of processed substrates during printing operations.

104. (Currently Amended) The ~~anti-marking-cover-method~~ of claim 98 wherein the fixed amount of movement is from about 1/16 to about 4 inches in the weft direction and from about 1/32 to about 1 inch in the warp direction.

105. (Currently Amended) The ~~anti-marking-cover-method~~ of claim 98 wherein the fixed amount of movement is such that an end play of the flexible jacket covering relative to the cylinder base cover is about equal on a cylinder gripper end and a cylinder tail end of the anti-marking cover.

106. (Currently Amended) The ~~anti-marking-cover-method~~ of claim 98 wherein the flexible jacket covering is centered circumferentially as well as longitudinally upon installation of the anti-marking cover on the transfer cylinder.

107. (Currently Amended) The ~~anti-marking cover method~~ of claim 98 wherein the fixed amount of movement accounts for tightening of the flexible jacket covering upon installation of the anti-marking cover on the transfer cylinder.
108. (Currently Amended) The ~~anti-marking cover method~~ of claim 98 wherein the fixed amount of movement accounts for a reduction in relative movement in the west direction between the flexible jacket covering and the cylinder base cover upon installation of the anti-marking cover on the transfer cylinder.
109. (Currently Amended) The ~~anti-marking cover method~~ of claim 105 wherein the flexible jacket covering further comprises alignment stripes running in the warp direction, and the amount of end play is about equal to the distance between the alignment stripes.
110. (Currently Amended) The ~~anti-marking cover method~~ of claim 109 wherein the amount of end play is about $\frac{3}{4}$ inch.
- 111-112. (Canceled)
113. (New) The method of claim 78 wherein the stitching of step (e) fixes the adjusted amount of movement of step (d).
114. (New) The method of claim 78 wherein the stitching of step (h) fixes the adjusted amount of movement of step (g).
115. (New) The method of claim 113 wherein the stitching of step (h) fixes the adjusted amount of movement of step (g).